

**GENERAL:**

The ROTO-BLADE is an attachment option for use with a SLING-STIK. ROTO-BLADE comes ready to use with one standard utility blade installed. ROTO-BLADE is an industrial utility blade cutting tool that can be used to cut various materials while keeping the user out of the line of fire.

USEAGE:

To set the blade angle, pull the ring on the spring locking pin all the way out and twist 90° so ring rests in the small notches (pin detent mode). Using one hand (while keeping other hand away from blade) rotate adjustment disk to desired blade setting, lift ring and twist 90° so ring slides down in slot on pin and verify that the adjustment disk fully locks into desired position (you will hear a click and the adjustment disk will not move). This blade adjustment method should be used to set any of the 3 blade angles and to return the blade back to the safe position against the blade guard. There are two finger grip indentations on the adjustment disk that make adjusting easy.

CARE, SERVICE & INSPECTIONS:

This attachment was assembled and tested to ensure proper friction between the blade adjustment disk and blade guard. **DO NOT OVER TIGHTEN!** The blade adjustment disk should spin easily and freely without noticeable friction or too much play, fine tune it by adjusting the screw/bolt. **ALWAYS ENSURE THE BLADE IS LOCKED IN SAFE POSITION BEFORE ANY ADJUSTMENTS ARE MADE.** Periodic disassembly of the blade adjustment disk for inspection, blade changes and cleaning is recommended. Replace bent/damaged blades before use. Dry Graphite Spray Lube may be used in between the blade adjustment disk and blade guard to help with reducing friction. We recommend a light coat on the inside of the blade guard part (**take it easy, don't over do it!**).

BLADE CHANGE (!! USE CAUTION - Extremely Sharp Blade !!)

1. Ensure blade adjustment disk is locked in SAFE position.
2. Loosen and remove bolt/nut.
3. Remove the blade (carefully), if bent or damaged do not use again.
4. Take this opportunity to inspect and clean both inside surfaces, ensure free of debris.
5. Replace blade with un-used, sharp side out or brand new blade.
6. Spray/apply dry graphite lube to the inside surface of the blade guard to reduce friction.
7. Align blade adjustment disk on blade guard so that pin inserts into the SAFE lock position.
8. Install bolt through blade adjustment disk and through the blade guard and tighten.
9. **DO NOT OVER TIGHTEN!** There should be no noticeable play between the two parts and the blade adjustment disk should spin easily without much resistance.

!! WARNINGS !!

EXTREMELY SHARP BLADE! USE EXTREME CAUTION WHEN USING, ADJUSTING AND MAINTAINING. ALWAYS WEAR PROPER SAFETY GEAR (CUT PROOF GLOVES, EYE PROTECTION ETC. ALWAYS CONSULT YOUR COMPANY'S HANDBOOK FOR GUIDANCE. **ALWAYS KEEP BLADE LOCKED IN "SAFE" POSITION WHEN NOT IN USE.** ALWAYS KEEP BLADE SAFETY COVER ON WHEN NOT IN USE. **ALWAYS LOCK BLADE IN "SAFE" POSITION BEFORE HANDING TOOL TO ANOTHER PERSON OR LEAVING IT UNATTENDED.** DO NOT USE IF BLADE IS DAMAGED OR BENT, INSTALL A NEW BLADE BY FOLLOWING THE BLADE CHANGE STEPS. ALWAYS STORE ATTACHMENT WITH BLADE LOCKED IN "SAFE" POSITION.

WARRANTY:

For a period of 1 year after the Delivery Date to original buyer/customer (the "Product Warranty Period"), ADAMAR Industries warrants that the Product, when used in accordance with the instructions in the applicable Documentation, will operate/perform as described in the Documentation in all material respects. Contact ADAMAR Industries LLC at info@adamarindustries.com or visit <http://www.adamarindustries.com/terms-and-conditions.html> to initiate a warranty claim. Pictures of Products shall be required by ADAMAR Industries, LLC. before any decision of a warranty claim is made. Any signs of misuse, abuse, excessive or accidental damage as well as normal/expected wear will not be considered as a cause for a warranty claim. Some parts and components of certain Products are not covered under the Product warranty as they are "wearable items" and may need to be replaced periodically.